[INCH-POUND] A-A-59789/19A 31 March 2010 SUPERSEDING A-A-59789/19 2 May 2009

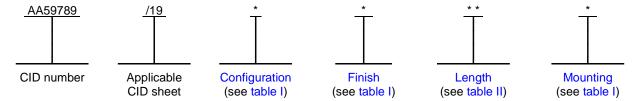
COMMERCIAL ITEM DESCRIPTION SPECIFICATION SHEET

HOLDER, ELECTRICAL CARD, WEDGE RETAINERS, 5 PIECE, FOR COLD PLATE APPLICATIONS, .250 \times .270 INCH (6.35 \times 6.86 mm) BODY SIZE, WITH CAPTIVE REAR WEDGE, SCREW ACTUATED

The General Services Administration has authorized the use of this commercial item description for all federal agencies.

The complete requirements for procuring electrical card holders described herein shall consist of this document and the latest issue in effect of A–A–59789.

CLASSIFICATION/PART IDENTIFICATION NUMBER (PIN). This commercial item description (CID) specification sheet uses a classification system which is included in the PIN as shown in the following example (see NOTES).



Example: AA59789/19DH30S is the PIN for a hard black anodized finished, 2.8 inch (71.1 mm) long card holder. The card holder also features three tapped mounting holes for use with 2–56 UNF 2B fasteners and a screw self-locking element for added resistance to loosening.

SALIENT CHARACTERISTICS.

<u>Performance</u>. Card holders shall hold the circuit card firmly in place providing high resistance to shock and vibration while providing maximum thermal transfer.

<u>Interface and physical dimensions</u>. The card holders supplied to this CID specification sheet shall be as specified herein and meet the general requirements specified in CID A-A-59789.

Material. Unless otherwise specified herein, the card holder materials shall be as specified in A-A-59789.

Actuating screw hex drive socket. The dimension for hex drive socket shall be .094 inch (2.38 mm) across flats for mounting options "M", "R", "S", "T", and "U".

<u>Cold plate slot width</u>. The recommended cold plate slot width to accommodate the circuit card assembly with attached card holder is .300 inch (7.62 mm) plus the thickness of the printed board of the circuit card assembly (see A–A–59789).

<u>Installation torque</u>. The recommended nominal installation torque is follows: 6 inch-pounds (0.7 N-m) for card holders of configuration "C" or "E" and 7 to 8 inch-pounds (0.8 to 0.9 N-m) for assemblies of configurations "L" or "D".

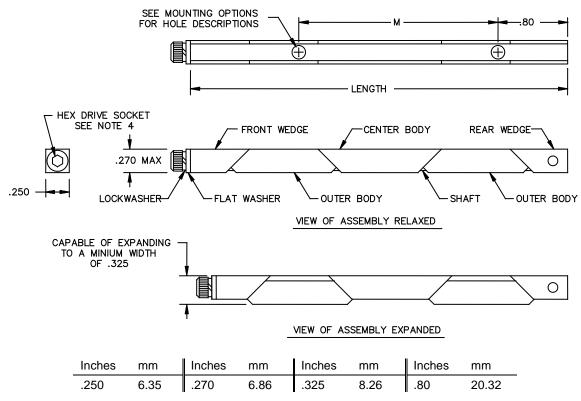
AMSC N/A FSC 5998

<u>Configuration</u>. The configuration of a card holder shall be as specified in table I. The details of a particular configuration consist of those on figure 1, and may include those on figures 2 and 3.

<u>Finish</u>. The finish designator shall be as specified in A–A–59789. The finishes available for this CID specification sheet are as follows: "B" (black anodize), "C" (gold chemical film), "E" (electroless nickel), "H" (hard black anodize) or "R" (clear chemical film).

Configuration Applicable Hardware options figures С 1 No added options 1 and 2 L Screw self-locking element Ε 1 and 3 Additional mounting hole D 1, 2, and 3 Screw self-locking element and additional mounting hole

TABLE I. Configurations.



NOTES:

- 1. Dimensions are in inches. Millimeter equivalents are given for general information only.
- 2. Unless otherwise specified, tolerances are \pm .02 inch (0.51 mm) for two place decimals and \pm .010 inch (0.25 mm) for three place decimals.
- 3. Tolerance for the hole spacing is $\pm .005$ inch (0.13 mm).
- 4. The across flats dimension for hex drive socket shall be .094 inch (2.38 mm).

FIGURE 1. Relaxed and expanded dimensions.

<u>Length, expanded, and relaxed dimensions</u>. The length designator shall be as specified in A–A–59789 and the lengths available for this CID specification sheet are listed in table II. The length, expanded, and relaxed dimensions shall be as specified on figure 1.

PIN length	Dimension "length"	Dimension "M"	Dimension "M/2"
designator	±.02 (0.5)	±.005 (0.13)	±.005 (0.13)
30	2.80 (71.1)	.90 (22.9)	.45 (11.4)
40	3.80 (96.5)	1.90 (48.3)	.95 (24.1)
50	4.80 (121.9)	2.90 (73.7)	1.45 (36.8)

TABLE II. Additional assembly dimensions (see figure 1). 1/

Mounting. The mounting designators shall be as specified in A–A–59789. The mounting options available for this CID specification sheet are as follows: "M" (tapped metric M2.5 x 0.45 holes), "R" (rivet mount holes with counterbore and countersink), "S" (tapped 2–56 holes), "T" (tapped 0–80 holes), or "U" (tapped metric M2 x 0.4 holes). See figure 1 for mounting hole spacing requirements.

Rivet mounting holes. The holes used for rivet mounting shall be .068/.073 inch (1.73/1.85 mm) diameter, countersunk 100 degrees by .060 inch (1.52 mm) deep.

Rivets. This card holder uses rivet type A as specified in A-A-59789 when rivet mounting is used.

<u>Configuration hardware options</u>. Card holders can have the following options. See table I for the correct PIN configuration identifier.

<u>Screw self-locking element (see figure 2)</u>. The use of a screw self-locking element will provide prevailing torque for resistance to loosening from shock vibration. Card holders requiring a screw self-locking element shall include configuration identifier "L" in the PIN (see classification and notes).



FIGURE 2. Screw self-locking element details.

Additional mounting hole (see figure 3). Card holders requiring an additional mounting hole shall include configuration identifier "E" in the PIN (see classification and notes).

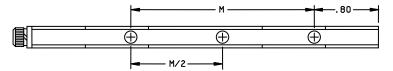


FIGURE 3. Additional mounting hole details.

^{1/} Dimensions are in inches. Millimeters, in parenthesis, are given for information only.

<u>Screw self-locking element and additional mounting hole.</u> Card holders requiring a screw self-locking element and an additional mounting hole shall include configuration identifier "D" in the PIN (see classification and notes).

NOTES.

<u>PIN</u>. The PIN should be used for Government purposes to buy commercial products to this CID specification sheet. See the classification section for PIN format example.

Source of documents.

Commercial Item Description

A-A-59789 – Holder, Electrical Card, Wedge Retainers, 5 Piece, For Cold Plate Applications, General Requirements For.

(Copies of these documents are available online at https://assist.daps.dla.mil/quicksearch/ or https://assist.daps.dla.mil/ or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111–5094.)

Other Publications

AEROSPACE INDUSTRIES ASSOCIATION (AIA)

AIA/NAS 1283 - Fasteners, Male Threaded, Self-locking.

(Application for copies should be addressed to the Aerospace Industries Association, 1250 Eye Street, NW, Suite 1200, Washington, DC 20005–3924 or at URL: http://www.aia-aerospace.org.)

Ordering data. Ordering data shall be as specified in A-A-59789.

<u>Commercial products</u>. As part of the market analysis and research effort, this CID specification sheet was coordinated with the following manufacturers of commercial products. At the time of CID specification sheet preparation and coordination, these manufacturers were known to have commercial products that would meet the requirements of this CID specification sheet. (NOTE: This information should not be considered as a list of approved manufacturers or be used to restrict procurement to only the manufacturers shown.)

Manufacturer CAGE	Manufacturer name and address	Manufacturer contact information
5BG68	Card Locks Unlimited, Inc. 2310 E. Orangethorpe Avenue Anaheim, CA 92806–1231	Telephone: (714) 738–6194 Facsimile: (714) 446–0119 E-mail: sales@clumfg.com URL: www.clumfg.com
52094	Calmark – A Division of Pentair Electronic Packaging 7238 Trade Street San Diego, CA 92121–3410	Telephone: (858) 740–2400 Toll Free: (800) 854–7086 Facsimile: (858) 740–2430 Electronic mail: sales@calmark.com URL: www.calmark.com

<u>Part number supersession data</u>. This CID specification sheet PINs supersedes the following manufacturer's part numbers as shown in table III and on DESC Drawing 89024 (table IV) as shown. The CID PINs listed in table III are only for length designator "50". See table V for CID PIN construction using other available lengths for this CID specification sheet. This information is being provided to assist in reducing proliferation in the Government inventory system.

TABLE III. Commercial part number supersession data.

PIN designator AA59789/19	Vendor similar designator or type part number <u>1/</u> CAGE 5BG68	PIN designator AA59789/19	Vendor similar designator or type part number <u>1</u> / CAGE 52094
CB50M	5260BA-4.80TM2.5	CB50M	A260-4.80TM2.5
CB50R	5260BA-4.80H	CB50R	A260-4.80H
CB50S	5260BA-4.80T2	CB50S	A260-4.80T2
CB50T	5260BA-4.80T0	CB50T	A260-4.80T0
CB50U	5260BA-4.80TM2	CB50U	A260-4.80TM2
LB50M	5260BA-4.80TM2.5L	LB50M	A260-4.80TM2.5L
LB50R	5260BA-4.80HL	LB50R	A260-4.80HL
LB50S	5260BA-4.80T2L	LB50S	A260-4.80T2L
LB50T	5260BA-4.80T0L	LB50T	A260-4.80T0L
LB50U	5260BA-4.80TM2L	LB50U	A260-4.80TM2L
EB50M	5260BA-4.80ETM2.5	EB50M	A260-4.80ETM2.5
EB50R	5260BA-4.80EH	EB50R	A260-4.80EH
EB50S	5260BA-4.80ET2	EB50S	A260-4.80ET2
EB50T	5260BA-4.80ET0	EB50T	A260-4.80ET0
EB50U	5260BA-4.80ETM2	EB50U	A260-4.80ETM2
DB50M	5260BA-4.80ETM2.5L	DB50M	A260-4.80ETM2.5L
DB50R	5260BA-4.80EHL	DB50R	A260-4.80EHL
DB50S	5260BA-4.80ET2L	DB50S	A260-4.80ET2L
DB50T	5260BA-4.80ET0L	DB50T	A260-4.80ET0L
DB50U	5260BA-4.80ETM2L	DB50U	A260-4.80ETM2L
CC50M	5260CG-4.80TM2.5	CC50M	260-4.80TM2.5
CC50R	5260CG-4.80H	CC50R	260–4.80H
CC50S	5260CG-4.80T2	CC50S	260-4.80T2
CC50T	5260CG-4.80T0	CC50T	260-4.80T0
CC50U	5260CG-4.80TM2	CC50U	260-4.80TM2

See footnote at end of table.

TABLE III. Commercial part number supersession data - Continued.

PIN designator AA59789/19	Vendor similar designator or type part number <u>1</u> / CAGE 5BG68	PIN designator AA59789/19	Vendor similar designator or type part number <u>1</u> / CAGE 52094
LC50M	5260CG-4.80TM2.5L	LC50M	260-4.80TM2.5L
LC50R	5260CG-4.80HL	LC50R	260-4.80HL
LC50S	5260CG-4.80T2L	LC50S	260-4.80T2L
LC50T	5260CG-4.80T0L	LC50T	260-4.80T0L
LC50U	5260CG-4.80TM2L	LC50U	260-4.80TM2L
EC50M	5260CG-4.80ETM2.5	EC50M	260-4.80ETM2.5
EC50R	5260CG-4.80EH	EC50R	260-4.80EH
EC50S	5260CG-4.80ET2	EC50S	260-4.80ET2
EC50T	5260CG-4.80ET0	EC50T	260-4.80ET0
EC50U	5260CG-4.80ETM2	EC50U	260-4.80ETM2
DC50M	5260CG-4.80ETM2.5L	DC50M	260-4.80ETM2.5L
DC50R	5260CG-4.80EHL	DC50R	260-4.80EHL
DC50S	5260CG-4.80ET2L	DC50S	260-4.80ET2L
DC50T	5260CG-4.80ET0L	DC50T	260-4.80ET0L
DC50U	5260CG-4.80ETM2L	DC50U	260-4.80ETM2L
CE50M	5260EN-4.80TM2.5	CE50M	EN260-4.80TM2.5
CE50R	5260EN-4.80H	CE50R	EN260-4.80H
CE50S	5260EN-4.80T2	CE50S	EN260-4.80T2
CE50T	5260EN-4.80T0	CE50T	EN260-4.80T0
CE50U	5260EN-4.80TM2	CE50U	EN260-4.80TM2
LE50M	5260EN-4.80TM2.5L	LE50M	EN260-4.80TM2.5L
LE50R	5260EN-4.80HL	LE50R	EN260-4.80HL
LE50S	5260EN-4.80T2L	LE50S	EN260-4.80T2L
LE50T	5260EN-4.80T0L	LE50T	EN260-4.80T0L
LE50U	5260EN-4.80TM2L	LE50U	EN260-4.80TM2L

See footnote at end of table.

TABLE III. Commercial part number supersession data - Continued.

PIN designator AA59789/19	Vendor similar designator or type part number <u>1</u> / CAGE 5BG68	PIN designator AA59789/19	Vendor similar designator or type part number <u>1</u> / CAGE 52094
EE50M	5260EN-4.80ETM2.5	EE50M	EN260-4.80ETM2.5
EE50R	5260EN-4.80EH	EE50R	EN260-4.80EH
EE50S	5260EN-4.80ET2	EE50S	EN260-4.80ET2
EE50T	5260EN-4.80ET0	EE50T	EN260-4.80ET0
EE50U	5260EN-4.80ETM2	EE50U	EN260-4.80ETM2
DE50M	5260EN-4.80ETM2.5L	DE50M	EN260-4.80ETM2.5L
DE50R	5260EN-4.80EHL	DE50R	EN260-4.80EHL
DE50S	5260EN-4.80ET2L	DE50S	EN260-4.80ET2L
DE50T	5260EN-4.80ET0L	DE50T	EN260-4.80ET0L
DE50U	5260EN-4.80ETM2L	DE50U	EN260-4.80ETM2L
CH50M	5260BH-4.80TM2.5	CH50M	HA260-4.80TM2.5
CH50R	5260BH-4.80H	CH50R	HA260-4.80H
CH50S	5260BH-4.80T2	CH50S	HA260-4.80T2
CH50T	5260BH-4.80T0	CH50T	HA260-4.80T0
CH50U	5260BH-4.80TM2	CH50U	HA260-4.80TM2
LH50M	5260BH-4.80TM2.5L	LH50M	HA260-4.80TM2.5L
LH50R	5260BH-4.80HL	LH50R	HA260-4.80HL
LH50S	5260BH-4.80T2L	LH50S	HA260-4.80T2L
LH50T	5260BH-4.80T0L	LH50T	HA260-4.80T0L
LH50U	5260BH-4.80TM2L	LH50U	HA260-4.80TM2L
EH50M	5260BH-4.80ETM2.5	EH50M	HA260-4.80ETM2.5
EH50R	5260BH-4.80EH	EH50R	HA260-4.80EH
EH50S	5260BH-4.80ET2	EH50S	HA260-4.80ET2
EH50T	5260BH-4.80ET0	EH50T	HA260-4.80ET0
EH50U	5260BH-4.80ETM2	EH50U	HA260-4.80ETM2

See footnote at end of table.

TABLE III. Commercial part number supersession data - Continued.

PIN designator AA59789/19	Vendor similar designator or type part number 1/CAGE 5BG68	PIN designator AA59789/19	Vendor similar designator or type part number <u>1</u> / CAGE 52094
DH50M	5260BH-4.80ETM2.5L	DH50M	HA260-4.80ETM2.5L
DH50R	5260BH-4.80EHL	DH50R	HA260-4.80EHL
DH50S	5260BH-4.80ET2L	DH50S	HA260-4.80ET2L
DH50T	5260BH-4.80ET0L	DH50T	HA260-4.80ET0L
DH50U	5260BH-4.80ETM2L	DH50U	HA260-4.80ETM2L
CR50M	5260CC-4.80TM2.5	CR50M	R260-4.80TM2.5
CR50R	5260CC-4.80H	CR50R	R260–4.80H
CR50S	5260CC-4.80T2	CR50S	R260-4.80T2
CR50T	5260CC-4.80T0	CR50T	R260-4.80T0
CR50U	5260CC-4.80TM2	CR50U	R260-4.80TM2
LR50M	5260CC-4.80TM2.5L	LC50M	R260-4.80TM2.5L
LR50R	5260CC-4.80HL	LC50R	R260-4.80HL
LR50S	5260CC-4.80T2L	LC50S	R260-4.80T2L
LR50T	5260CC-4.80T0L	LC50T	R260-4.80T0L
LR50U	5260CC-4.80TM2L	LC50U	R260-4.80TM2L
ER50M	5260CC-4.80ETM2.5	ER50M	R260-4.80ETM2.5
ER50R	5260CC-4.80EH	ER50R	R260-4.80EH
ER50S	5260CC-4.80ET2	ER50S	R260-4.80ET2
ER50T	5260CC-4.80ET0	ER50T	R260-4.80ET0
ER50U	5260CC-4.80ETM2	ER50U	R260-4.80ETM2
DR50M	5260CC-4.80ETM2.5L	DR50M	R260-4.80ETM2.5L
DR50R	5260CC-4.80EHL	DR50R	R260-4.80EHL
DR50S	5260CC-4.80ET2L	DR50S	R260-4.80ET2L
DR50T	5260CC-4.80ET0L	DR50T	R260-4.80ET0L
DR50U	5260CC-4.80ETM2L	DR50U	R260-4.80ETM2L

^{1/} The manufacturer's part number shall not be used for procurement to the requirements of this CID specification sheet. At the time of preparation of this CID specification sheet, the aforementioned commercial products were reviewed and could be replaced by the CID PIN shown. For actual part marking requirements, see the marking paragraph in A-A-59789.

TABLE IV. <u>DESC Drawing PIN supersession information</u>.

Superseded (old) PIN in accordance with DESC Drawing 89024	Superseding (new) CID PIN	Superseded (old) PIN in accordance with DESC Drawing 89024	Superseding (new) CID PIN
89024-01BH	AA59789/19CB30R	89024-01CH	AA59789/19CC30R
89024-04BH	AA59789/19CB40R	89024-04CH	AA59789/19CC40R
89024-07BH	AA59789/19CB50R	89024-07CH	AA59789/19CC50R
89024-01BS	AA59789/19CB30T	89024-01CS	AA59789/19CC30T
89024-04BS	AA59789/19CB40T	89024-04CS	AA59789/19CC40T
89024-07BS	AA59789/19CB50T	89024-07CS	AA59789/19CC50T
89024-01BT	AA59789/19CB30S	89024-01CT	AA59789/19CC30S
89024-04BT	AA59789/19CB40S	89024-04CT	AA59789/19CC40S
89024-07BT	AA59789/19CB50S	89024-07CT	AA59789/19CC50S

TABLE V. Example of PIN with available length designators.

PIN designator AA59789/19	Vendor similar designator or type part number <u>1</u> / <u>2</u> / CAGE 5BG68	Vendor similar designator or type part number 1/2/CAGE 52094
DH30S	5260BH-2.80ET2L	HA260-2.80ET2L
DH40S	5260BH-3.80ET2L	HA260-3.80ET2L
DH50S	5260BH-4.80ET2L	HA260-4.80ET2L

^{1/} The manufacturer's part number shall not be used for procurement to the requirements of this CID specification sheet. At the time of preparation of this CID specification sheet, the aforementioned commercial products were reviewed and could be replaced by the CID PIN shown. For actual part marking requirements, see the marking paragraph in A–A–59789.

^{2/} Other lengths are available on request.

MILITARY INTERESTS:

CIVIL AGENCY COORDINATING ACTIVITY:

GSA - FAS

Project 5998-2010-031

Custodians:

Army – CR Navy – EC Air Force – 85 DLA – CC

Preparing activity: DLA – CC

Review activity: Air Force – 99

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at https://assist.daps.dla.mil/.